

Date: Monday, 11/06/2007 3:35:54 PM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOAT SKID LH 206L1,L3,L4&407
<b>Job Number</b> : 32882	
<b>Estimate Number</b> : 10307	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D206642511
<b>This Issue</b> : 11/06/2007 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : D206-642 PG22-23
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>N/A</i> <b>Type</b> : LANDING GEAR	<b>Drawing Revision</b> : <i>N/A</i>
<b>Previous Run</b> : 32359	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : <i>W</i>	<b>Due Date</b> : 12/06/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>W</i>	
<b>Comment</b> : Est Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-511CHG003

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

PULL FROM STK:

1 X D206-642-541 B *32441*  
ADD KIT BELOW TO MAKE D206-642-511 CHG 003

3.0	D206642541	Float Skidtube Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Float Skidtube Assembly

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

5.0	D206648013	GHW Kit
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D206-648-013	GHW Kit	<i>B 30278</i>

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Job Number:



Seq. #: Machine Or Operation: Description :

1 D206-642-541(REF)

32441

6.0

D2652

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 D2652

Bushing

(14)

B30816 ✓ ✓

(2)

B31028 ✓ ✓

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

10 D2712

Set Screw

B31927 ✓ ✓

8.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-1

Saddle

B31193 ✓ ✓

9.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-1

Saddle

B31115 ✓ ✓

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

B30457 ✓ ✓

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

B31473 ✓ ✓

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Job Number:



Seq. #: Machine Or Operation: Description :

12.0 D29381 206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2938-1 Saddle B29347 ✓✓

13.0 D29391 206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2939-1 Saddle B28922 ✓✓

14.0 D33963 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch  
2 D3396-3 Spacer B26770 ✓✓

15.0 D3407043 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D3407-043 Tow Ring B28926 ✓✓

16.0 D34561 washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D3456-1 Washer B25701 ✓✓

17.0 D34571 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch  
2 D3457-1 Washer B24585 ✓✓

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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18.0	AN3C35A	
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

M18918 ✓✓

19.0	AN3C36A	
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Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M101261 ✓✓

20.0	AN3C41A	
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M19349 ✓✓

21.0	AN4C6A	
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M103344 ✓✓

22.0	AN5C11A	
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M19185 ✓✓

23.0	AN5C12A	
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M18918 ✓✓

7/6/11 SP

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Part Number: D206642511

Job Number:



Seq. #:	Machine Or Operation:	Description :
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24.0	AN5C13A	
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M18918 ✓✓

25.0	AN5C15A	
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Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M100229 ✓✓

26.0	AN5C32A	
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M18918 ✓✓

27.0	AN5C34A	
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M18918 ✓✓

28.0	AN5C35A	
------	---------	--



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M18918 ✓✓

29.0	AN960C10L	washer
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M101692 ✓✓ M102473 ✓✓ 7/6/11 SQ

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Job Number:



Seq. #: Machine Or Operation: Description :

30.0 AN960C416L WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: 26

Qty Part Number Description Batch  
24 AN960C416L Washer M104547 ✓

31.0 AN960C516L WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: 9

Qty Part Number Description Batch  
8 AN960C516L Washer M19349 ✓

32.0 MS210433 Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: 22

Qty Part Number Description Batch  
20 MS21043-3 Nut M103691 ✓

33.0 MS210434 Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s)

Pick: 14

Qty Part Number Description Batch  
13 MS21043-4 Nut M103715 ✓

34.0 MS210435 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number Description Batch  
4 MS21043-5 Nut M18535 ✓

2/6/11 SQ

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Job Number:



Seq. #: Machine Or Operation: Description :

35.0 NAS1515H3L WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch  
26 24 NAS1515H3L Washer M12565 ✓ ✓

36.0 NAS1515H4L Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch  
24 NAS1515H4L Washer M103691 ✓ ✓

37.0 NAS1515H5 Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch  
16 NAS1515H5 Washer M100433 (7) ✓ M101369 (10) ✓ ✓

38.0 NAS1515H5L WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch  
8 NAS1515H5L Washer M103286 ✓ ✓ 7/6/11 SP

39.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

40.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-511

Location: C

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Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*LD 07/06/12 (1)*

Job Completion



*LD 07/06/12*

